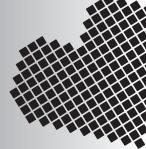
Technical Manual



RE-COATING JOINERY

Joinery can be re-coated at any time during its life.

The aim of re-coating is to renew the coating film that has aged by the passage of time, but that has not yet been damaged beyond repair (no splitting, cracking or breaks). Recoating is like restoring.

Action must be taken to prevent complete loss of the coating film properties which allow protection of the wood, such as UV radiation absorption or resistance to water or water vapour, since that would result in rapid and sudden deterioration of the unit with the coating coming away and the wood turning grey.



PROCEDURE

Thoroughly clean and degrease the surface. Sand with 220 grit sandpaper, then brush or spray the whole item with one coat of OECE 41F-0011/40 or 41F-0012/40 water-based coating or, if pigmented, OECE 41F-9401/40, 41F-9011/40, 41F-3901/40 of the desired colour.

If sanding uncovers bare wood, before the topcoat, apply a local coat of protective wood stain OECE **454-XX29/2** in the desired colour.



HOW OFTEN

When the coating film needs it.



MATERIALS TO BE USED

220 grit sandpaper, animal/synthetic combination bristle brush or spray gun with a nozzle size of 2.5 or 3, OECE 41F-00XX/40 water-based clear topcoat and OECE 454-XX29/2 protective wood stain of the desired colour, or OECE 41F-9401/40, 41F-9011/40, 41F-3901/40 water-based pigmented topcoat.

